

PaceSetter®

BC1 & BC2 Newsback Clay-Coated Recycled Boxboard

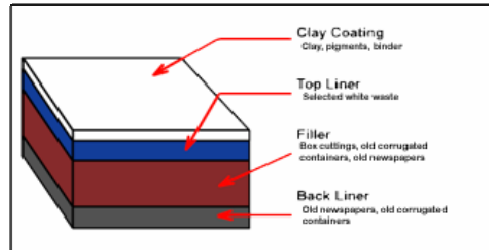
Product Profile - North America

Description

A multi-purpose newsback recycled folding cartonboard suitable for offset, flexo and gravure printing. Designed to maximize stiffness and surface smoothness properties. Sizing can be applied for water resistance in frozen or refrigerated carton applications.

Features

- ◆ Made from 100% recycled fibers with a minimum of 35% post-consumer material
- ◆ Two layers of clay coating
- ◆ News back
- ◆ Meets FDA requirements for direct food contact



Produced at Graphic Packaging International
Battle Creek, MI, USA

Inspection Standards

The following defects are not allowed: scabs, holes, unmarked splices, wrinkles, calendar cuts, shaving/scrap in rolls

Slitting and Winding Requirements

- ◆ Roll widths are cut and sold to the specified width
- ◆ Roll width tolerance is +1/8", -0"
- ◆ Splices – Maximum of 2 per roll (>3" from core or outside edge, >2" between splices in roll)
- ◆ Edges - Clean cut (dust free)
- ◆ Telescoped rolls - <1/4"

Machine Trim

- ◆ PM#1 95" 6 ply Ultra Former
- ◆ PM#2 120" 7 ply Stevens Former



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Technical Specifications - North America

		TAPPI									
Caliper (0.001 “)		T411	Caliper	.014	.016	.018	.020	.022	.024	.026	.028
Basis Weight-Gauge 6 (lbs/msf)	T410	Target	63	69	77	82	88	96	104	112	
	MD T489	Target	150	200	260	325	415	500	630	715	
Taber Stiffness (gf.cm)		Minimum	100	130	176	230	275	370	450	550	
	CD T489	Target	64	82	105	128	169	200	255	295	
		Minimum	43	50	65	80	100	135	150	210	
Specs Common to All Calipers			% Moisture	GE Brightness	ZDT	Sized board only Cobb - Back (g/m ²)					
		Target	6.2	80	58	50					
		Range	5-7.5%	MIN 79	MIN 45	MAX 150					
		TAPPI	T412	T452	T541	T441					

Specifications are for quality control measures of paperboard samples from mill reels.
Measurements taken after sheeting or other conversion processes may not match these specifications.