

PaceSetter®

SCL1 Kraft-back Clay-Coated Recycled Boxboard

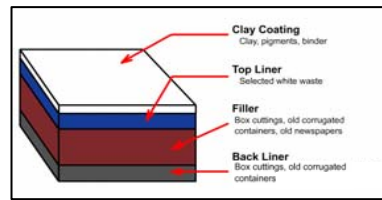
Product Profile - North America

Description

A kraft-back recycled cartonboard in a full range of calipers suitable for most folding carton applications.

Features

- ◆ Made from 100% recycled fibers
- ◆ Post-consumer material averages 35% for all grades, and ranges between 35% and 80% depending on the grade
- ◆ Produced on Ultraformer
- ◆ Kraft back
- ◆ Eight plies
- ◆ Meets FDA requirements for direct food contact



Produced at Graphic Packaging International
Santa Clara, California, USA

Inspection Standards

The following defects are not allowed: scabs, holes, unmarked splices, wrinkles, calendar cuts, shaving/scrap in rolls

Slitting and Winding Requirements

- ◆ Roll widths are cut and sold to the specified width
- ◆ Roll width tolerance is +1/8", -0"
- ◆ Splices – Maximum of 2 per roll (>3" from core or outside edge, >2" between splices in roll)
- ◆ Edges - Clean cut (dust free)
- ◆ Telescoped rolls - <1/4"

Machine Trim

- ◆ PM#1 134"



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Technical Specifications - North America

Caliper (0.001 ")	TAPPI								CK3					
	T411	Caliper	.016	.018	.020	.022	.024	.026	.028	.030	.032	.034	.036	
Basis Weight (lbs/msf)	T410	Target	72	80	85	92	100	108	116	124	132	140	148	
Taber Stiffness (gf.cm)	MD	T489	Target	195	260	345	450	525	635	800	980	1060	1140	1240
			Minimum	150	215	290	400	450	490	580	680	780	830	1100
	CD	T489	Target	70	90	115	160	200	240	280	335	400	450	520
			Minimum	55	70	90	130	160	190	230	290	330	400	470

Specs Common to All Calipers		GE Brightness	Plybond	Sheffield	% Moisture
			Transverse Tensile	Smoothness	
	Target	81	90	150	6.5
	Range	79-83		120-180	5-8%
	TAPPI	T452		T538	T412

All physical measurements are based on unconditioned paperboard.
 Specifications are for quality control measures of paperboard samples from mill reels.
 Measurements taken after sheeting or other conversion processes may not match these specifications.