

PaceSetter®

SCL1 Newsback Clay-Coated Recycled Boxboard

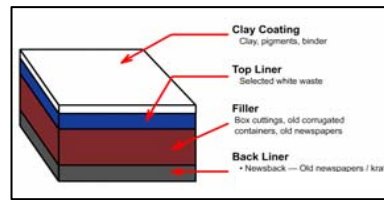
Product Profile - North America

Description

A light-to-medium caliper recycled cartonboard suitable for most folding carton applications.

Features

- ◆ Made from 100% recycled fibers
- ◆ Post-consumer material averages 35% for all grades, and ranges between 35% and 80% depending on the grade
- ◆ Produced on Ultraformer
- ◆ News back
- ◆ 8 plies
- ◆ Meets FDA requirements for direct food contact



Produced at Graphic Packaging International
Santa Clara, California, USA

Inspection Standards

The following defects are not allowed: scabs, holes, unmarked splices, wrinkles, calendar cuts, shaving/scrap in rolls

Slitting and Winding Requirements

- ◆ Roll widths are cut and sold to the specified width
- ◆ Roll width tolerance is +1/8", -0"
- ◆ Splices – Maximum of 2 per roll (>3" from core or outside edge, >2" between splices in roll)
- ◆ Edges - Clean cut (dust free)
- ◆ Telescoped rolls - <1/4"

Machine Trim

- ◆ PM#1 134"



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Technical Specifications - North America

		TAPPI									
Caliper (0.001 ")		T411	Caliper	0.012	0.014	.016	.018	.020	.022	.024	.026
Basis Weight (lbs/msf)	T410	Target	56	63	69	77	82	88	96	104	
		Minimum	60	100	150	210	285	370	420	480	
Taber Stiffness (gf.cm)	MD	T489	Target	100	135	185	270	330	440	500	575
			Minimum	60	100	150	210	285	370	420	480
	CD	T489	Target	38	45	65	85	120	150	170	225
			Minimum	26	35	50	70	95	120	140	170

Specs Common to All Calipers	GE Brightness		Plybond Transverse Tensile	Sheffield Smoothness	% Moisture
		Target	81	90	150
	Range	79-83	80-100	120-180	5-8%
	TAPPI	T452		T538	T412

All physical measurements are based on unconditioned paperboard.
 Specifications are for quality control measures of paperboard samples from mill reels.
 Measurements taken after sheeting or other conversion processes may not match these specifications.