



Overview of Mills and Grades

Coated Unbleached Kraft (CUK)			Mills			
			Macon		West Monroe	
Machine #			1	2	6	7
SUS(R) grades	Folding	Omni-Kote(R) Pearl-Kote(R)	X			X
	Carrier	Aqua-Kote(R)		X	X	X
Production Capability	Max Trim Width (inches)		194"	183.5"	227"	234"
	Basis Wt Range (#/MSF)		62-80	74-86	74-108	86-114
	Caliper Range (pts)		14-20	18-22	18-28	22-30
Machine Data	Machine type		Fourdrinier	Fourdrinier	Fourdrinier	Fourdrinier
	Number of plies		3	2	2	3

Coated Recycled Board (CRB)			Mills						
			Kalamazoo		Battle Creek		Middletown	Santa Clara	
Machine #			1	3	1	2	6	1	
Pacesetter(R) grades	Newsback		X	X	X	X		X	X
	Kraftback				X	X			X
Production Capability	Max Trim Width (inches)		141.875"	120"	95"	120"	122.25"	134"	
	Basis Wt Range (#/MSF)		69-88	77-112	63-112	69-104	67-84	56-148	
	Caliper Range (pts)		16-22	20-28	14-28	16-26	16-22	12-36	
Machine Data	Machine type		Fourdrinier	Bristol Formers	Ultra Former	Stevens Former	Manchester Former	Ultra Former	
	Number of plies		3	7	6	7	6	8	

Uncoated Recycled Board (URB)		Mill	
		Pekin	
Machine #		1	
Tube & Chip		X	
Production Capability	Max Trim Width (inches)		67.5"
	Basis Wt Range (#/MSF)		54-123
	Caliper Range (pts)		13-34
Machine Data	Machine type		Cylinder
	Number of plies		8

Containerboard			Mill	
			West Monroe	
Machine #			1	5
virgin containerboard	Medium Bag & Sack		X	
				X
Production Capability	Trim Width (inches)		158"	116.5"
	Basis Wt Range (#/MSF)		23-40	33-70
Machine Data	Machine type		Vertiformer	Fourdrinier
	Number of plies		1	1