

# GRAPHIC PACKAGING INTERNATIONAL'S PROACTIVE SAFETY AND QUALITY MEASURES

As Graphic Packaging International continues to invest in tools to improve our service and quality to customers, several areas of focus are vital to staying relevant in the marketplace and exceeding our customer commitments and expectations.

## WHY PARTNER WITH GRAPHIC PACKAGING INTERNATIONAL?

- Safe practices has always been the foundation for Graphic Packaging International's standard operating procedures; we regularly incorporate new procedures to support impactful changes to the working environment.
- First North American packaging manufacturer with 100% Foodservice plants GFSI certified.
- Graphic Packaging International serves on the GFSI N.A. technical working committee; providing input on the standards.



## STANDARD OPERATING PROCEDURES

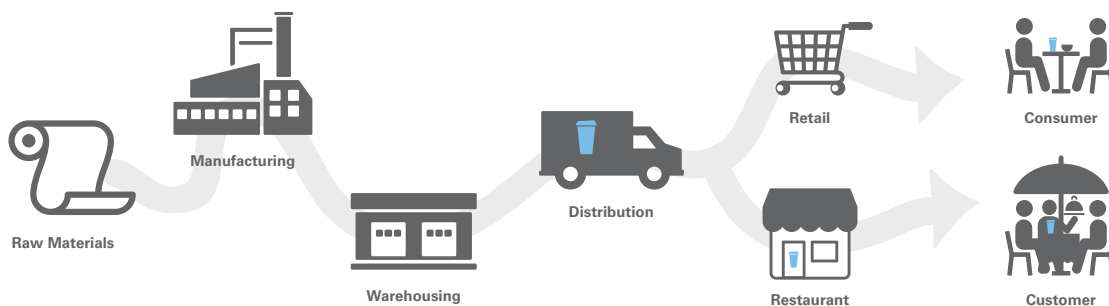
Graphic Packaging International has incorporated additional procedures to support impactful changes to the working environment in order to keep our employees safe and healthy.

### FACILITY PRACTICES:

- Follow appropriate CDC and OSHA guidelines for operating essential manufacturing facilities
- PPE (i.e. gloves and masks) available for all employees
- Provide hand sanitizer for all employees
- Mandatory hand washing procedures for all employees when entering/leaving the manufacturing facility
- Encourage sick employees to stay home
- A dedicated employee in each shift is responsible for sanitizing high-traffic areas
- Comply with state or local requirements for operating essential manufacturing facilities
- Maintain physical distancing and plexiglass barriers where possible
- GPI is investing enterprise-wide to install permanent temperature scanning equipment

## GLOBAL FOOD SAFETY INITIATIVE (GFSI)

The Global Food Safety Initiative (GFSI) is a collaboration between some of the world's leading food safety experts from retail, manufacturing and the foodservice industry, as well as service providers associated with the food supply chain. GFSI is a win-win for everyone. It brings together a vast global community from retailers and brand manufacturers to auditing bodies and international organizations from around the world and across the industry to collaborate for global benefits.



## GFSI CERTIFICATION BENEFITS



### Suppliers and Brand Owners

- Global acceptance
- Greater product integrity
- Better risk management
- Improves market visibility
- Instills consumer confidence
- Promotes legislative compliance
- Helps prioritize resources



### Food Industry

- Instills consumer confidence
- Decreases product recalls
- Provides self-regulation tool
- Promotes legislative compliance
- Eliminates need for individual audits



### Consumers

- Safer food
- Safer Packaging
- Higher level of confidence

Source: MyGFSI.com

## QUALITY MANAGEMENT SYSTEM

Graphic Packaging International's Quality Management System (QMS) is a web-based system. The QMS will tie directly to COAs (certificate of analysis) for board materials and the test data is linked to our traceability system. It provides a quick, efficient evaluation of the root cause and delivers fast implementation of corrective actions.

### GPI Benefits

- Web based
- Links to traceability
- Direct tie to COAs, SAP plant maintenance
- Improves ability to proactively maintain equipment
- Reduced time for root cause analysis
- Better hold/call back management
- Identifies opportunities to improve

### Customer Benefits

- World class quality
- More reliable supplier
- Real time; faster communication
- Better supplier uptime
- Reduction of potential issue costs



## TRACEABILITY

Graphic Packaging International's Traceability system provides a world class automated system to track raw materials through our manufacturing process to warehousing and ultimately to where the product is shipped. Automation provides answers within minutes not hours or days!



Raw Materials



Receive Raw Materials



Put Away Raw Materials



Issue Raw Materials



Produce Product with Production # or Case Date Code



Record Production



Warehouse Finished Goods



Ship Out Product



### GPI Benefits

- Reduces time to determine the origin of a product or raw material
- Simplifies problem-solving in event of defective product or raw material
- Limits the scope and size of product or raw material losses

### Customer Benefits

- Provides higher confidence level in our products
- Builds trust in GPI brands
- Protects public health and safety

## Graphic Packaging International

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