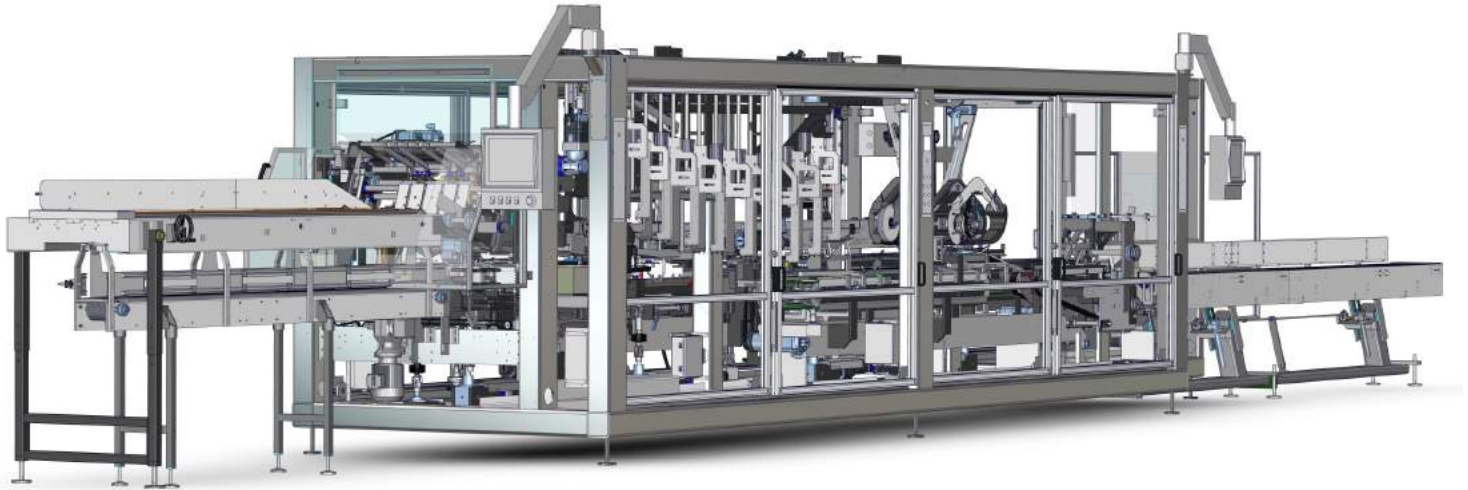


AutoMAX™

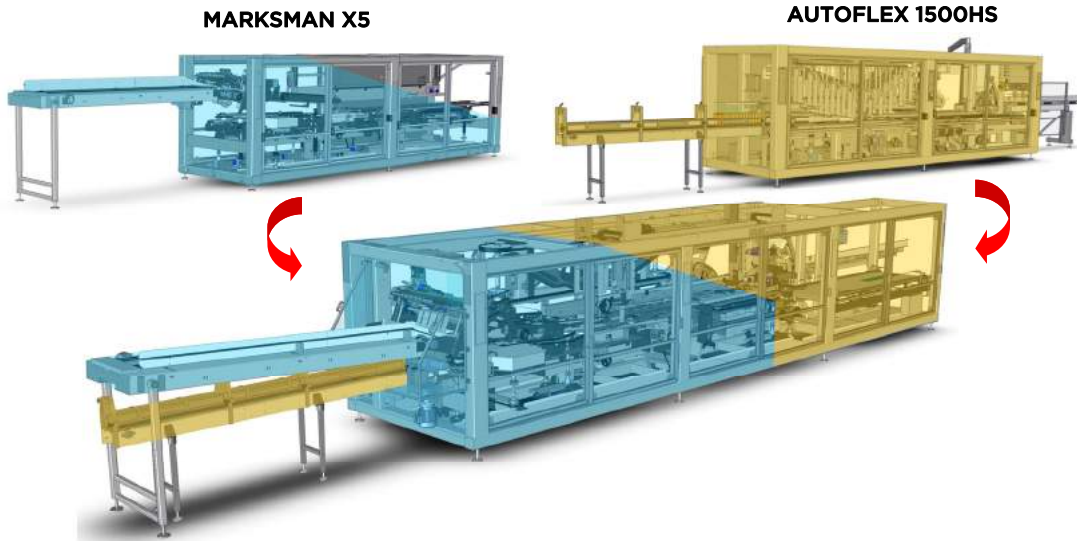
Wraps and Baskets Where Space is Limited



AutoMAXX™

Bottles | PET

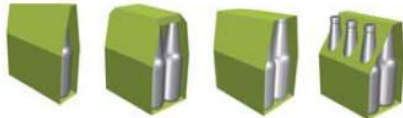
A high speed, compact system capable of producing both wraps and baskets in a variety of styles. Developed from a combination of two proven GPI product lines, the Marksman™X5 Wrap System and the AutoFlex™ 1500HS Basket System, the AutoMaxx™ offers the ability to package a wider range of glass and PET bottle sizes and shapes in different formats.



WRAPS

	Pitch	Line	Surge
Machine Pitch	10"	250ppm	300ppm
	20"	120ppm	140ppm

OVER THE CROWN WRAPS



NECK THROUGH WRAPS



BASKETS

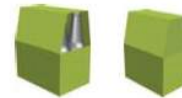
	Pitch	Line	Surge
Machine Pitch	10"	220ppm	240ppm
	20"	120ppm	140ppm



OPEN BASKETS

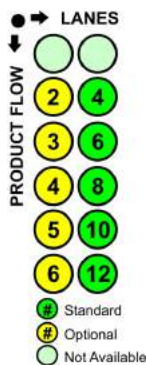


NECK THROUGH BASKETS



FULLY ENCLOSED BASKETS

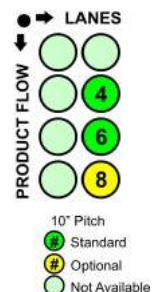
WRAP FORMATS



Product Ranges

Bottles: Glass, PET and Aluminum
 Diameter: 2" (51mm) to 3.25" (82mm)
 Height: 6" (152mm) to 11" (280mm)

BASKET FORMATS



Machinery Highlights

The AutoMaxx™ is a fully servo driven machine split into 3 zones; the common product zone, the wrap zone, and the basket zone. When either the wrap or basket zone is running, the other pack zone is parked.

Machine Features (Standard)

- Corrosion resistant components - heavy duty welded tubular painted steel frame
- Full height, clear sliding guard doors providing easy walk-in access to the machine for change over and maintenance
- 10ft (3m) laned product infeed conveyor
- Starwheels and planetary selector
- 18ft (5.5m) low level basket magazine - 1,600 basket capacity
- 10ft (3m) wrap magazine - 5,500 wrap capacity
- Vertical basket chutes with bottom lug basket feed system
- Segment wheel feeder for wraps
- Basket repitching system to achieve high pack throughput at reduced speeds
- GPI standard lock
- IQ Tablet with changeover checklist with videos and complete parts manual
- Automatic Prime and clean out features
- Venturi vacuum generator
- Integrated turn/divide/reject system
- Automatic oil system with low level alarm

Machine Features (Optional)

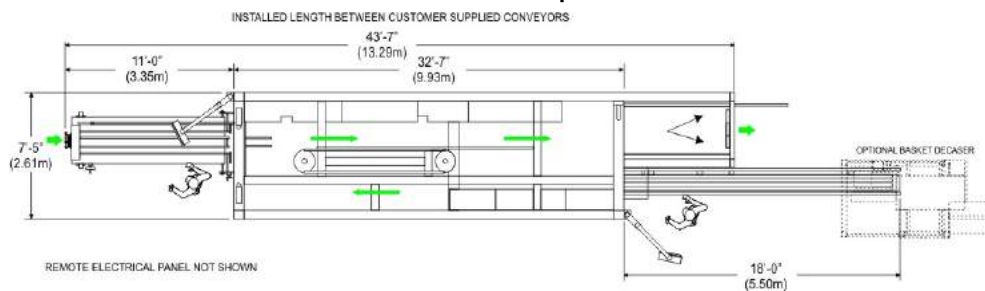
- Lock inspection w/wo pack reject
- Low-level wrap feeder (LLF) for ergonomic magazine loading
- Dynamic handler pusher
- Tab locker
- Automatic basket decaser option

Specifications

- **Standard machine elevation:** 40" +/- 2" (1020 mm +/- 50 mm)
- **Approximate machine weight:** 36,000 lbs (16,500 kg)
- **Air requirements:** 80psi - 30CFM (6 bar - 51 m3/H)
- **Electrical:** 400/460 VAC, 50/60 Hz
- **Main drive motors:** Servo

AMX Changeover Estimator	Approx change over time	Any Change	Dia Change	Format Change Same Pitch	Tab Locker	Full to Split Pitch Change	Wrap To Basket	NT to OTC Wrap
Pack change, same diameter, format only	15	15						
Wrap to wrap dia change	60	15	45					
Wrap to wrap dia and format change	80	15	45	20				
Wrap to wrap dia and format and pitch	120	15	45	20		40		
Wrap to wrap dia and format and add remove tab locker	100	15	45	20	20			
Wrap to wrap dia and format and NT to OTC change	125	15	45	20	20			25
Basket to basket dia change	53	15	38					
Basket to basket dia and format change	66	15	38	13				
Wrap to Basket	75	15					60	

Machine Footprint



Configurations that Suit Any Line

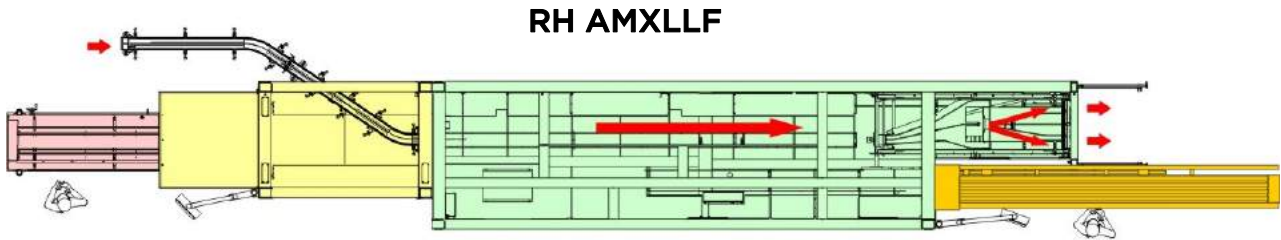
The AutoMaxx™ system can be configured in a number of combinations while maintaining a compact footprint compared to a dual machine setup.



RH AMX



RH AMXLLF with Low Level Wrap Feeder



RH AMXLLF

Integrated Turn/Divide/Reject Options

