Customized Cartoning Solutions to Fit Your Unique Packaging Applications
GPI Cartoners are supplied in either continuous or intermittent motion to suit a variety of applications and line configurations. Our line of cartoners is flexible, enable quick changeovers and are designed to erect and seal cartons for totally enclosed packages.

**Functional Design, Easy Access Construction**
- Heavy-duty cold rolled welded steel frame made from square mechanical tubing with adjustable legs.
- Clear polycarbonate interlocking hinged guard doors or sliding doors for ease of access.

**Product and Size Ranges**
- Designed to handle a full range of cartons.
- Carton size range: 1-1/2” to 11” wide x 4-1/4” to 13” long x 1-1/2” to 7” deep. Machine customized for other sizes.

**Machine Features (Standard)**
- Reciprocating, rotary or segment wheel feeding for reliable carton staging.
- Servo controlled for ease of adjustment.
- Carton Closing: Nordson Hot melt glue system or mechanical carton closure
- No tool changeover
- Allen Bradley electrical package.
- Color touchscreen HMI and light tower for visual display of machine functions.
- Scales and dial indicators for accurate changeovers.
- External Ethernet port for convenience.

**Machine Features (Optional)**
- Three grades of construction are available from standard finish to a stainless steel wash-down construction.
- Ergonomic powered magazine for extended carton supply.
- Smart belt infeed.
- Barrel cam loader
- IQ tablet for technical manuals, parts manuals, 3D PDF Part Viewer, Dynamic Changeover Checklist with Video Guidance.
- Remote Connectivity.
- Low carton sensing.

**Specifications**
**Speed**
- Speeds range from 30 ppm for intermittent motion and up to 200 cartons per minute for continuous motion (depending upon product size and characteristics).

**Product Configuration**
- Single or multi layer of product.

**Machine Models**
- Intermittent motion or continuous motion

**Electrical**
- Control Voltage: 24 VDC
- Supply Voltage: 480 VAC, Three Phase, 60 HZ

**Air Requirements**
- 80 psi clean/dry air supply required (equivalent to class 3 or better).
- CFM dependent on vacuum system specified.